

DART SERVICE INSTRUCTION

**TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-694 REV B
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-694 REV 1**

REF TCCA STC: SH05-10
REF FAA STC: SR02086NY
REF EASA STC: EASA.IM.R.S.01085

1.0 PURPOSE

On D412-694-011 at CHG 005 and later, the plastic washer MS51859-7, in location shown in Figure 1 of this service instruction, has been replaced with a D3127-3 Washer. Customers with D412-694-011 at CHG 004 and earlier can procure the D3127-3 Washer as a replacement for MS51859-7 when required.

2.0 PARTS LIST

The parts list of IIN-D412-694 and ICA-D412-694 for D412-694-011 at CHG 005 or later is amended as follows:

IS

Qty -01	Qty -02	Qty -03	Qty -04	Part Number	Description
2	2			D3127-3	WASHER
		3	3	MS51859-7	WASHER

WAS

Qty -01	Qty -02	Qty -03	Qty -04	Part Number	Description
2	2	3	3	MS51859-7	WASHER

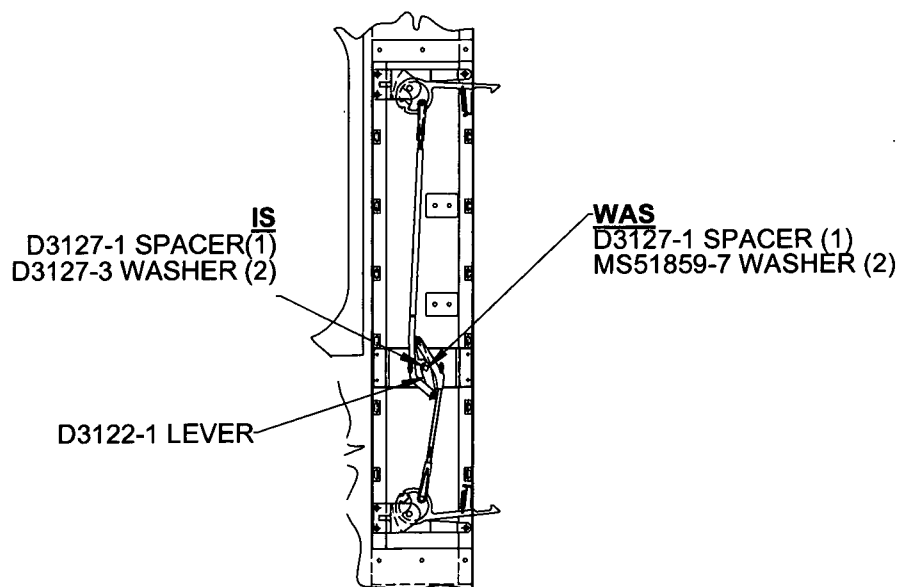


FIGURE1: Spacedoor Latching Mechanism
REF. VIEW P of :Figure 52-6 (ICA-D412-694)
Figure 6 (IIN-D412-694)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 14.12.03
CERT. NO.: SH05-10
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A	NEW ISSUE	DB	14.12.03
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9714	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		SPACER WASHER SUBSTITUTION	NTS
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